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**WESTFIELD LIVERPOOL
– ELP & OFFICE TOWER
WASTE MANAGEMENT
PLAN**



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WESTFIELD LIVERPOOL – ELP & TOWER Waste Management Plan

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REV	DATE	DETAILS
03	22/07/2019	Waste Management Plan

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1 SUMMARY

The below is a summary of the waste management strategy proposed for the subject site. The complete report must be read in detail prior to implementing the waste management plan.

The Entertainment and Leisure Precinct (ELP) & Office Tower development of the Westfield Liverpool shopping centre (located at Macquarie Street, Liverpool) proposes the following modifications to the existing structure:

- Partial demolition of existing commercial floor space across Level 01 through Level 03
- Construction of a new ELP, which will provide a range of new restaurant, retail and entertainment tenancies across Level 01 through Level 04
- Construction of a new seven storey office tower positioned atop of the shopping centre.

Waste volumes generated throughout the office tower and ELP facilities will be disposed within and subsequently collected from either Dock 1 or Dock 5 in accordance with Westfield Liverpool's current waste procedures. Waste volumes generated through ELP and office tower operations are anticipated to result in the following changes to current collection operations (refer to Appendix A for dock locations):

Dock 1:

- ***Garbage***: An increase in compactor collection frequency from three times per week to four times per week.
- ***Recycling***: An additional 9 x 660L bins serviced per collection (total 19 x 660L bins collected twice per week).
- ***Cardboard***: An increase in compactor collection frequency from once per week to twice per week.

Dock 5:

- ***Garbage***: An increase in compactor collection frequency from three times per week to four times per week.
- ***Recycling***: An additional 6 x 1100L bins serviced per collection (total 17 x 1100L bins collected twice times per week).
- ***Cardboard***: An increase in compactor collection frequency from once per week to twice per week.

All waste equipment (compactors and bins) will continue to be collected as per current practice. No modifications to the position, layout or access arrangement of Dock 1 or Dock 5 are proposed under the subject development.

2 INTRODUCTION

The following Waste Management Plan has been prepared for the proposed Entertainment and Leisure Precinct (ELP) & Office Tower development at Westfield Liverpool, Macquarie Street.

This Waste Management Plan (WMP) and the waste generation rates therein have been prepared based on the Liverpool Development Control Plan 2008 (Part 1 - General Controls for all development, Part 4 - Development in Liverpool City Centre), current best practice waste management methodology, and technologies commonly available in Australia.

2.1 LAND USE

Client: Scentre Group

Land Use Type: Commercial (Shopping Centre; Office Tower)

Table 1 Development Summary

Use	GLA + LSA: To Be Demolished	GLA + LSA: To Be Constructed	GLA + LSA: Net Change
Retail (non food)	1,032.1m ²	1,479.0m ²	+446.9m ²
Retail (food + beverage)	544.1m ²	80.8m ²	-463.3m ²
Retail (food specialty)	-	236.5m ²	+236.5m ²
Retail (kiosk)	69.0m ²	82.0m ²	+13.0m ²
Retail (food kiosk)	-	72.0m ²	+72.0m ²
Gym	354.0m ²	-	-354.0m ²
Cinema	1,540.0m ²	200.0m ²	-1,340.0m ²
Restaurant	-	2,646.7m ²	+2,646.7m ²
Tavern	-	1,103.0m ²	+1,103.0m ²
Entertainment	-	3,685.0m ²	+3,685.0m ²
Commercial	-	570.0m ²	+570.0m ²
Office Tower	-	9,038.0m ²	+9,038.0m ²

3 WASTE MANAGEMENT PLAN – OPERATIONAL WASTE

3.1 WASTE GENERATION

Where applicable, waste generation rates listed in the NSW EPA document *Better Practice Guidelines for Waste Management and Recycling in Commercial and Industrial Facilities* (2012) have been adopted throughout analysis.

In any instance in which NSW EPA listed waste generation rates were not applicable (i.e. the cinema), case study data held by WSP has been used as the basis of any additional waste generation rates shown.

Table 2 Waste Generation Rates

Use (Scentre Group)	Equivalent Use (NSW EPA)	Waste Generation Rate (L/100m ² /week)		
		Garbage	Recycling	Cardboard
Retail (non-food)	Non-food retail	280	150	200
Retail (food + beverage)	Food retail	1,260	445	500
Retail (food specialty)	Café	1,505	455	455
Retail (kiosk)	Shopping Centres	105	10	60
Retail (food kiosk)	Food retail	1,260	445	500
Gym	Services	385	20	50
Cinema	WSP Data	570	100	30
Restaurant	Restaurant	1,330	665	665
Tavern	Hotels, bars, pubs	560	145	100
Entertainment	Licensed Club	175	100	40
Commercial	Office	60	40	10
Office Tower	Office	60	25	5

A waste generation assessment prepared in accordance with the above rates is provided in Table 3 below. As the proposed redevelopment works will not affect the general manner in which the subject site operates (commercial tenancies unaffected by the construction works to operate as per existing conditions), the below assessment concerns the **change** in waste volumes anticipated across the site only.

Table 3 Waste Generation Assessment

Use (Scentre Group)	GLA + LSA: Net Change	Waste Generation - Net Change (L/week)		
		Garbage	Recycling	Cardboard
Retail (non food)	+446.9m ²	+1,251	+670	+894
Retail (food + beverage)	-463.3m ²	-5,838	-2,062	-2,317
Retail (food specialty)	+236.5m ²	+3,559	+1,076	+1,076
Retail (kiosk)	+13.0m ²	+14	+1	+8
Retail (food kiosk)	+72.0m ²	+907	+320	+360
Gym	-354.0m ²	-1,363	-71	-177
Cinema	-1,340.0m ²	-7,638	-1,340	-402
Restaurant	+2,646.7m ²	+35,201	+17,601	+17,601
Tavern	+1,103.0m ²	+6,177	+1,599	+1,103
Entertainment	+3,685.0m ²	+6,449	+3,685	+1,474
Commercial	+570.0m ²	+342	+228	+57
Office Tower	+9,038.0m ²	+5,423	+2,260	+452
TOTAL		+44,484	+23,967	+20,123

3.2 WASTE SYSTEMS

Waste shall be sorted on-site by staff and cleaners as appropriate into the following streams:

- Garbage (General Waste)
- Commingled Recycling
- Cardboard
- Additional Waste Streams (Food Organics, Coffee Grinds, LDPE Plastics, Cooking Oil, Hard Waste)

3.2.1 GARBAGE, RECYCLING, CARDBOARD

3.2.1.1 OFFICE TOWER

The office tower shall have provision for small, plastic lined bins for the temporary holding of waste in the form of bin stations (refer below figure), which will incorporates multiple bins for different waste streams at central locations and common areas for ease of disposal. This system is beneficial, as users are required to make a conscious decision as to which bin they place their items, typically resulting in a reduced volume of garbage (landfill).

Figure 1 Example Bin Station Application



Brand: *Ecobins*



Brand: *Method Bins*

The minimum recommended cumulative holding capacities of these temporary holding bins as shown in Table 4. The “Transfer Rate” refers to the frequency at which waste should be transferred by cleaners/staff from the temporary holding bins to the ground level refuse and recycling room for disposal per day.

Table 4 Garbage + Recycling – Temporary Waste Storage Requirements

Stream	Holding Capacity	Transfer Rate
Garbage	10L/100m ²	Once per day
Commingled Recycling	10L/100m ²	Once per day
Cardboard	10L/100m ²	Once per day

In disposing of waste generated throughout the office tower, cleaning staff will generally utilise service trolleys to collect and transfer waste from these bins to Dock 5 at basement level (accessed via goods lift), with waste from the service trolleys to be decanted into the waste equipment intended for collection (garbage compactor, 1100L recycling bins, cardboard compactor) as appropriate.

Garbage is to be disposed of bagged. Commingled recyclables and cardboard are to be disposed of loosely, with any plastic liners/packaging to be disposed of within the garbage bins.

3.2.1.2 ELP TENANCIES

Any area in which waste is generated throughout the ELP facilities (commercial tenancies, public circulation, amenities, etc.) will be fitted with bins for the temporary holding of waste as deemed appropriate by management. Bin position, size and capacity will be provided in accordance with individual tenancy fitout requirements and Westfield Liverpool’s standard operating procedure.

Staff/cleaners will transfer waste from these bins within the appropriate equipment provided in Dock 1 and Dock 5 in accordance with Westfield Liverpool’s standard operational procedure. Dock 1 and Dock 5 will each be accessible via a goods lift.

3.2.2 ADDITIONAL WASTE STREAMS

WSP understands that the separation of a number of additional waste streams is currently allowed for within both Dock 1 and Dock 5, including (but not limited to):

- Food Organics
- Coffee Grinds
- LDPE Plastics
- Cooking Oil
- Hard Waste

These waste streams will continue to be separated and disposed of within each dock as deemed suitable by management. The subject development is not anticipated to introduce any significant modifications to the equipment used to manage these additional waste streams.

3.3 WASTE EQUIPMENT - QUANTITY, SIZE AND COLLECTION FREQUENCY

3.3.1 EXISTING CONDITIONS – DOCK 1, DOCK 5

A summary of **existing** waste equipment (and associated collection frequencies) used and maintained within Dock 1 and Dock 5 is provided in Table 5 and Table 6 below.

The weekly waste volumes shown assume that all bins and/or compactors are filled to 100% capacity at the time of collection. This provides for a highly conservative waste generation estimate.

A 3:1 compaction ratio has been assumed for each of the garbage and cardboard compactors provided within Dock 1 and Dock 5. WSP understands higher compaction ratios can be achieved under certain conditions.

Table 5 Dock 1 – Waste Collection Summary (Existing Conditions)

Dock 1 – Waste Collection Summary (Existing Conditions)				
Location	Equipment	Collection Frequency	Weekly Capacity	Weekly Volume
Garbage	1 x 23m ³ Compactor	3	207,000L	207,000L
Recycling	10 x 660L Bins	2	13,200L	13,200L
Cardboard	1 x 30m ³ Compactor	1	90,000L	90,000L

Table 6 Dock 5 – Waste Collection Summary (Existing Conditions)

Dock 5 – Waste Collection Summary (Existing Conditions)				
Location	Equipment	Collections per Week	Weekly Capacity	Weekly Volume
Garbage	1 x 23m ³ Compactor	3	207,000L	207,000L
Recycling	11 x 1100L Bins	2	24,200L	24,200L
Cardboard	1 x 30m ³ Compactor	1	90,000L	90,000L

3.3.2 PROPOSED CONDITIONS – DOCK 1, DOCK 5

A summary of the **proposed** waste equipment (and associated collection frequencies) anticipated when development is complete is provided in Table 7 and Table 8 below.

Note that the weekly volumes shown represent the existing waste volumes (refer Section 3.3.1) adjusted for the anticipated increase in site-wide volumes resulting from the subject development (refer Section 3.1), assumed to be distributed across Dock 1 and Dock 5 as follows:

- All waste generated throughout the office tower will be disposed of within Dock 5
- Half of all waste generated throughout the ELP facilities will be disposed of within Dock 1
- Half of all waste generated throughout the ELP facilities will be disposed of within Dock 5
- All waste generated throughout the existing facilities of the site unaffected by the subject development will continue to be disposed of as per current practice.

A 3:1 compaction ratio has been assumed for each of the garbage and cardboard compactors provided within Dock 1 and Dock 5. WSP understands higher compaction ratios can be achieved under certain conditions.

Table 7 Dock 1 – Waste Collection Summary (Proposed Conditions)

Dock 1 – Waste Collection Summary (Proposed Conditions)				
Location	Equipment	Collections per Week	Weekly Capacity	Weekly Volume
Garbage	1 x 23m ³ Compactor	4	276,000L	226,531L
Recycling	19 x 660L Bins	2	25,080L	24,054L
Cardboard	1 x 30m ³ Compactor	2	180,000L	99,839L

Table 8 Dock 5 – Waste Collection Summary (Proposed Conditions)

Dock 5 – Waste Collection Summary (Proposed Conditions)				
Location	Equipment	Collections per Week	Weekly Capacity	Weekly Volume
Garbage	1 x 23m ³ Compactor	4	276,000L	231,954L
Recycling	17 x 1100L Bins	2	37,400L	37,314L
Cardboard	1 x 30m ³ Compactor	2	180,000L	100,291L

3.4 BIN COLOUR AND SUPPLIER

Australian Standard AS4123.7 2006 specifies the following bin colours, however due the private nature of waste collection these are only recommendations and are not mandatory:

- Garbage (general waste) bins shall have red lids with dark green or black body.
- Recycle bins shall have yellow lids with dark green or black body.
- Cardboard bins shall have blue with dark green or black body.

Private collection contractors often supply their own bins for collection.

3.5 SIGNAGE

Waste storage areas and bins will be clearly marked and signed with the standard Westfield signage or equivalent (such as shown in Figure 2).

Commercial tenants will be instructed by building management to adhere to these requirements.

Figure 2 NSW EPA Waste Management Signage



3.6 WASTE COLLECTION METHODOLOGY

Waste volumes generated through ELP and office tower operations are anticipated to result in the following changes to the collection operations of the site:

Dock 1:

- **Garbage:** An increase in compactor collection frequency from three times per week to four times per week.
- **Recycling:** An additional 9 x 660L bins serviced per collection (total 19 x 660L bins collected twice per week).
- **Cardboard:** An increase in compactor collection frequency from once per week to twice per week.

Dock 5:

- **Garbage:** An increase in compactor collection frequency from three times per week to four times per week.
- **Recycling:** An additional 6 x 1100L bins serviced per collection (total 17 x 1100L bins collected twice times per week).
- **Cardboard:** An increase in compactor collection frequency from once per week to twice per week.

All waste equipment (compactors and bins) will continue to be collected as per current practice. No modifications to the position, layout or access arrangement of Dock 1 or Dock 5 are proposed under the subject development.

4 WASTE MANAGEMENT PLAN – CONSTRUCTION AND DEMOLITION WASTE

A Construction and Demolition (C&D) Waste Management Plan will be prepared as a separate document by the appointed building contractor prior to the commencement of construction works, to be prepared in accordance with Liverpool Development Control Plan 2008, Part 1, Section 14 (Demolition of Existing Developments) and Section 25 (Waste Disposal and Re-use Facilities).

In addition to details regarding material separation, collection and handling, the C&D Waste Management Plan will detail the following items (as specified by Liverpool Development Control Plan 2008):

- Estimated volumes generated according to type throughout the construction and demolition processes.
- Information about reuse, recycling and disposal options for all types of waste produced on site during construction or demolition activities.
- Information on how the WMP will be implemented throughout the development, construction and demolition use of the development.

APPENDIX A

SCALED WASTE ROOM DRAWINGS







